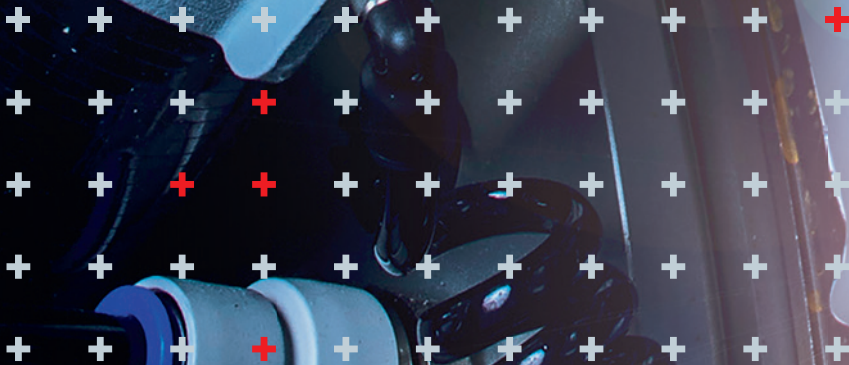


The text "PACKAGING PRODUCTION MACHINERY" is displayed in a bold, sans-serif font. "PACKAGING" and "PRODUCTION" are in black, while "MACHINERY" is in a vibrant blue. The text is positioned on the right side of the page, set against a background of light blue and white diagonal streaks and a soft lens flare effect.The year "2025" is written in a white, bold, sans-serif font. To its left is a white arrow pointing up and to the right. This graphic is located within a blue-bordered box that also contains a blue arrow pointing up and to the right.

Our swiss made packaging production machinery guarantees efficient and reliable manufacturing processes, allowing customers to meet high production demands.

## PERFORMANCE LINES

FOR ORAL AND HEALTH CARE TUBES

4-5

## DECOSEAM™ LINES

FOR COSMETIC LAMINATE TUBES

6-7

## DECOPLAS™ LINES

FOR COSMETIC EXTRUDED TUBES WITH LABEL DECORATION

8-11

## PLASTOMATIC LINES

FOR COSMETIC EXTRUDED TUBES WITH DIRECT PRINT

12-13

## SPECIALTY SOLUTIONS

FOR TUBES AND CARTRIDGES

14-15

## ↗ Together, let's shape the future of automated tube production.

With a rich history spanning over 60 years, Aisa, a Swiss family-owned company, has established itself as a prominent global player in developing and manufacturing advanced equipments for the production of laminated and extruded packaging tubes. Aisa, known for its Swiss expertise passed down through generations, integrates performance, reliability, and innovative technology to cater to the needs of the cosmetics, oral care, pharmaceutical, household products, and food industries. By prioritising the provision of competitive technology, we are able to maintain our commitment to exceptional customer service.

The engineers in our Research and Development and Technical departments collaborate to create and manufacture machines that are durable, flexible, reliable, and adaptable. Our machines have been specifically engineered to manufacture packaging tubes that have minimal environmental impact, while also reducing energy, water, and air consumption. As a result, they effectively meet the increasing demands of the market.

This brochure offers you the opportunity to explore our comprehensive production solutions, which incorporate innovative technologies like AI. Our solutions deliver enhanced performance, productivity, and profitability, all while maintaining the highest level of quality. In this way, we anticipate and respond to the current and future needs of our customers and the market.

To obtain further information regarding the patented technologies offered on our machines, kindly consult the Packaging Technology Innovation brochure. Our machines offer multiple options to broaden the variety of tubes that can be manufactured.



Download brochures



Contact our experts

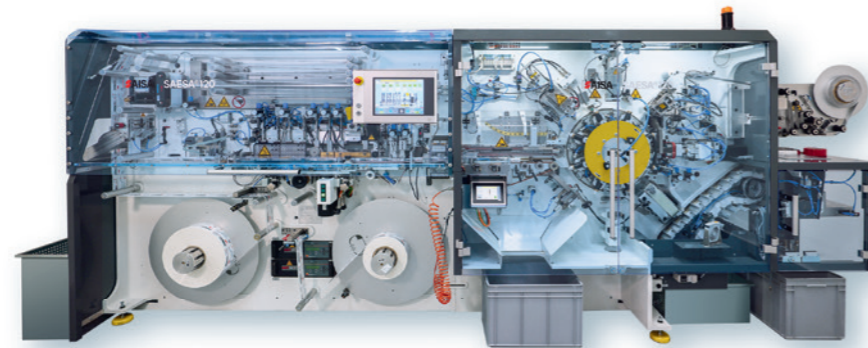
# PERFORMANCE LINES

## FOR ORAL AND HEALTH CARE TUBES



### SAESA® COMPONENT ASSEMBLY

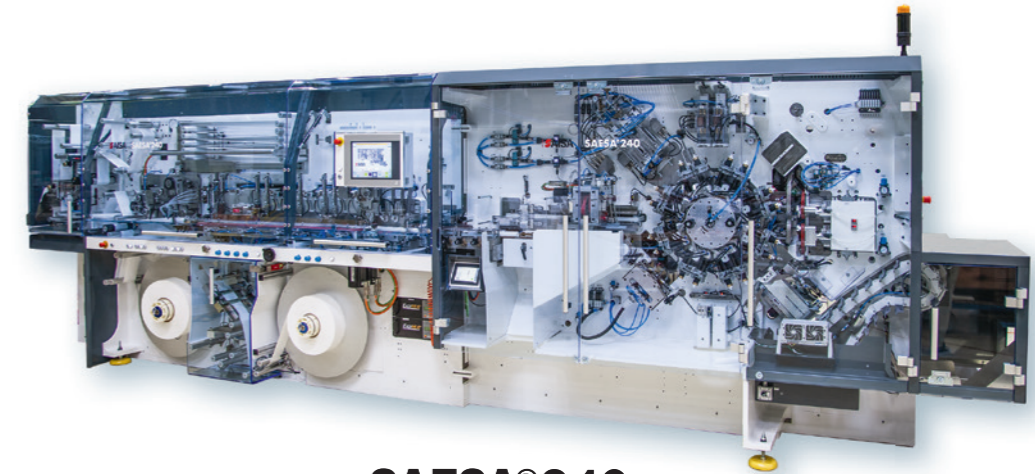
- > Up to 120 tubes/min.
- DBHS Ø19 to 40 mm  
Sleeve length 50 to 200 mm
- MIBS Ø12.7 to 25 mm  
Sleeve length 50 to 160 mm



SAESA®120

5 m

- > Up to 240 tubes/min.
- DIBS Ø19 to 40 mm  
Sleeve length 50 to 200 mm
- MIBS Ø12.7 to 25 mm  
Sleeve length 50 to 160 mm

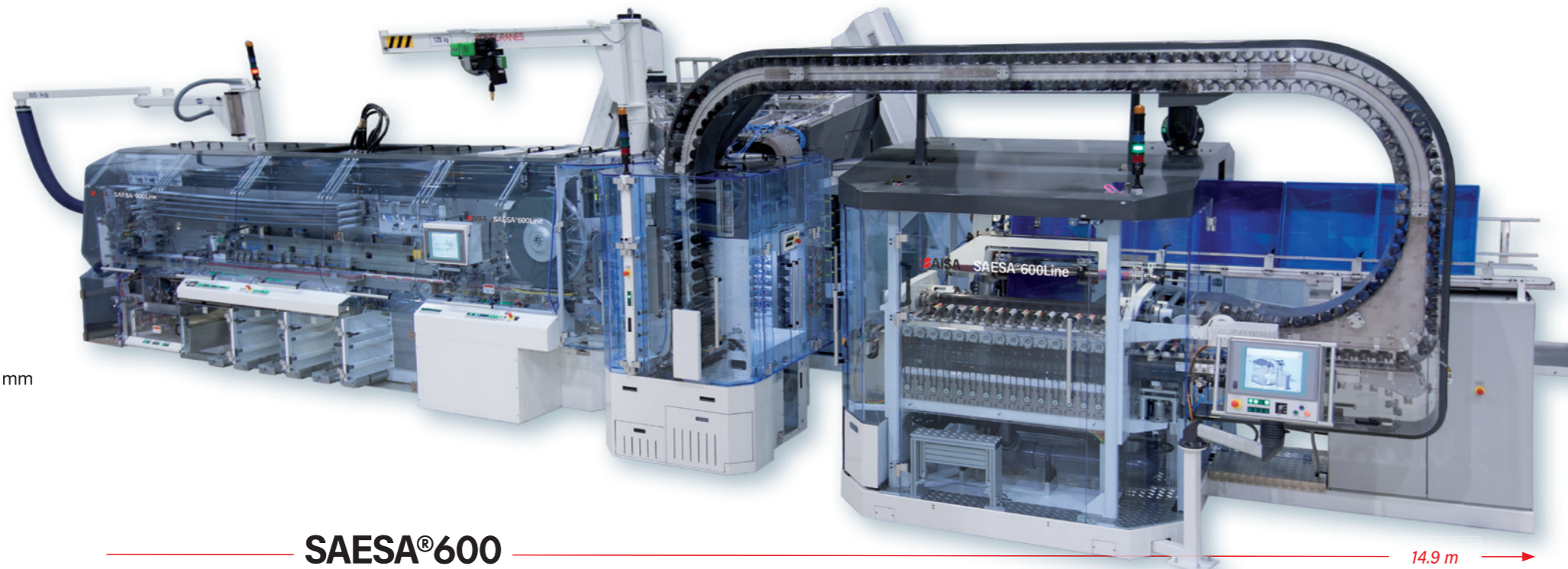


SAESA®240

6 m

➤ Minimise footprint while maximising tube production with speed and efficiency

- > Up to 600 tubes/min.
- DIBS Ø19 to 40 mm  
Sleeve length 65 to 200 mm
- > Tube-packer included



SAESA®600

14.9 m

**Performance lines**  
can manufacture tubes  
using both recyclable  
PBL and traditional  
ABL laminates.

# DECOSEAM™ LINES

## FOR COSMETIC LAMINATE TUBES



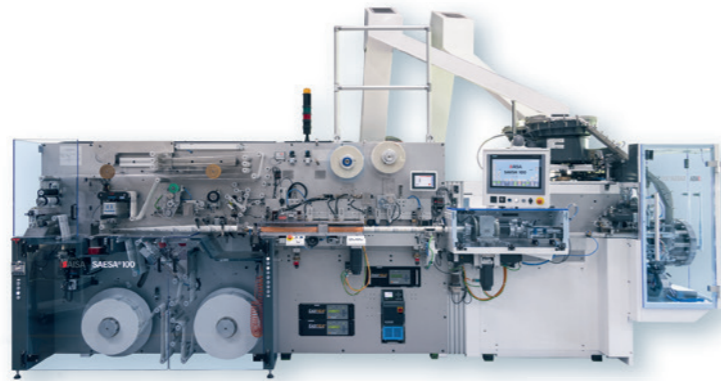
### SAESA® COMPONENT ASSEMBLY



DECOSEAM™

#### SAESA®100

- > Up to 100 tubes/min.
- DIBS Ø19 to 63.5 mm  
ABL & PBL & Paper  
Sleeve length 50 to 200 mm
- Decoseam™ Nano Ø12.7 to 25 mm  
Sleeve length 50 to 160 mm



5.8 m

Composed of a **BM 100** side seamer with a **KSM 100** header and capper

- > Up to 120 tubes/min.
- DIBS Ø19 to 63.5 mm  
ABL & PBL & Paper  
Sleeve length 50 to 235 mm
- Decoseam™ Nano Ø12.7 to 25 mm  
Sleeve length 50 to 160 mm



9.8 m

#### Decoseam™ 120 line

Composed of a **BM 120** side seamer with a **KSM 120** header and capper

- > Up to 240 tubes/min.
- DIBS Ø19 to 63.5 mm  
ABL & PBL & Paper  
Sleeve length 50 to 235 mm
- Decoseam™ Nano Ø12.7 to 25 mm  
Sleeve length 50 to 160 mm



10.5 m

#### Decoseam™ 240 line

Composed of a **BM 240** side seamer with a **KSM 240** header and capper



### SYNCHROFLOW™ COMPRESSION HEADING



ULTRALIGHT™



DECOSEAM™



13.5 m

#### Decoseam™ 120 line

Composed of a **BM 120** side seamer, a **PTH 120** header and a **CM 120** capper

- > Up to 120 tubes/min.
- DIBS Ø19 to 63.5 mm  
ABL & PBL & Paper  
Sleeve length 50 to 230 mm
- Decoseam™ Nano Ø13.5 to 25 mm  
Sleeve length 50 to 160 mm



12.5 m

#### Decoseam™ 240 line

Composed of a **BM 240** side seamer, a **PTH 240** header and a **CM 240** capper

- > Up to 240 tubes/min.
- DIBS Ø19 to 63.5 mm  
ABL & PBL & Paper  
Sleeve length 50 to 230 mm
- Decoseam™ Nano Ø13.5 to 25 mm  
Sleeve length 50 to 160 mm

Manufacture tubes with 360-degree decoration, including

sleeves, caps and shoulder orientation features.

# DECOPLAS™ LINES

FOR COSMETIC EXTRUDED TUBES WITH LABEL DECORATION

AND INLINE SHOULDER MOULDING



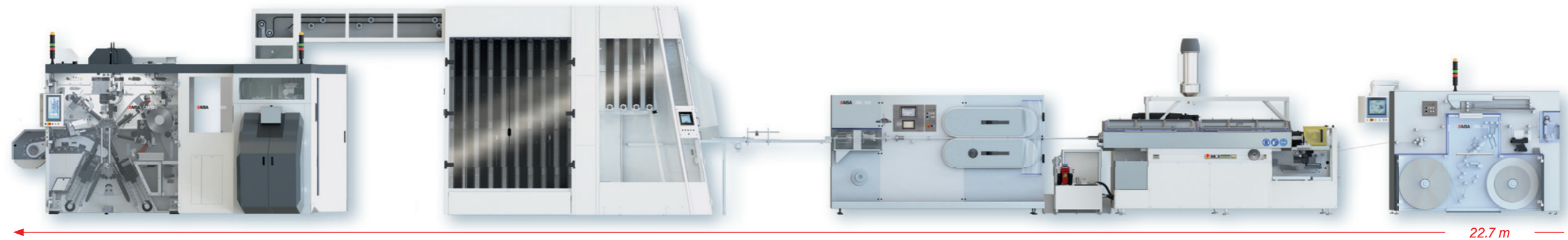
## SYNCHROFLOW™ COMPRESSION HEADING



ULTRALIGHT™



DECOPLAS™



### Decoplas™ 120 line

Composed of a **DXL 120** sleeve extruder and labelling, an accumulating store, a **PTH 120** heading and **CM 120** capper

- > Up to 120 tubes/min.
- > Ø19 to 60 mm
- > Sleeve length 60 to 230 mm
- > Sleeve extrusion speed up to 24m/min.

➔ Produce tubes with label printing quality, sleeve, cap and shoulder orientation capabilities.



### Decoplas™ 240 line

Composed of a **DXL 240** sleeve extruder and labelling, an accumulating store, a **PTH 240** heading and **CM 240** capper

- > Up to 240 tubes/min.
- > Ø19 to 60 mm
- > Sleeve length 60 to 230 mm
- > Sleeve extrusion speed up to 24m/min.

**Decoplas™ lines** manufacture tubes made from recyclable polyethylene grades. Furthermore, we have the option to utilise up to 100% of Post Consumer Recycled PE materials in the extruded sleeve and compression moulded shoulder.

# DECOPLAS™ LINES

FOR COSMETIC EXTRUDED TUBES WITH LABEL DECORATION

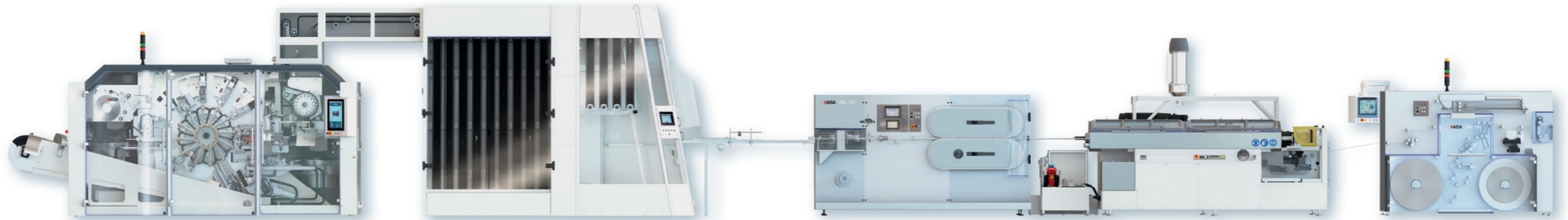
AND PRE-MOULDED SHOULDER ASSEMBLY



## SAESA® COMPONENT ASSEMBLY



DECOPLAS™



### Decoplas™ 120 line

23.2 m

Composed of a **DXL 120** sleeve extruder and labelling, an accumulating store and a **KSM 120** header and capper



- > Up to 120 tubes/min.
- > Ø19 to 60 mm
- > Sleeve length 60 to 235 mm
- > Sleeve extrusion speed up to 24 m/min.

➔ Produce tubes with label printing quality, sleeve, cap and shoulder orientation capabilities.



### Decoplas™ 240 line

25.2 m

Composed of a **DXL 120** sleeve extruder and labelling, an accumulating store and a **KSM 240** header and capper



- > Up to 240 tubes/min.
- > Ø19 to 60 mm
- > Sleeve length 60 to 235 mm
- > Sleeve extrusion speed up to 24 m/min.

**Decoplas™ lines** produces tubes using polyethylene grades that are recyclable, offering the possibility to incorporate up to 100% of Post Consumer Recycled PE materials. As a result, we obtain tubes that can be recycled and are suitable for the circular economy.

# PLASTOMATIC LINES

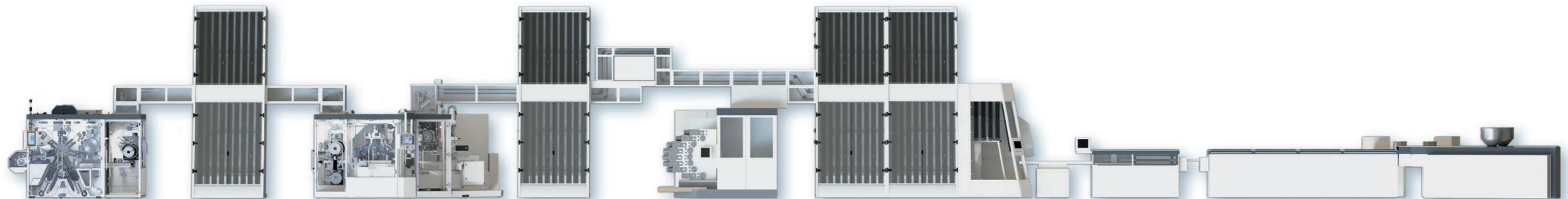
FOR COSMETIC EXTRUDED TUBES WITH DIRECT PRINT



## SYNCHROFLOW™ COMPRESSION HEADING



ULTRALIGHT™



44 m



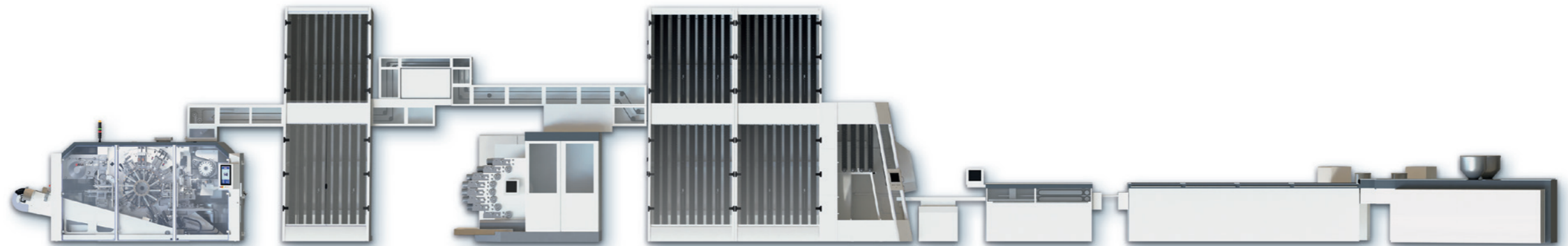
Composed of a **co-extrusion line**, a **sleeve printing machine**, a **PTH header** and a **CM capper**

There are two available line speeds to choose from:  
One is for a production speed of up to 120 tubes per minute  
and the other is for up to 240 per minute.  
The tube diameter can vary within different ranges.  
We work with our partners to ensure timely delivery of products.  
Aisa has developed solutions that integrate accumulation  
and transfer processes.

➤ Produce directly printed tubes with sleeve,  
cap and shoulder orientation capabilities.



## SAESA® COMPONENT ASSEMBLY



35.8 m



Composed of a **co-extrusion line**, a **sleeve printing machine** and a **KSM header and capper**

# SPECIALTY SOLUTIONS

FOR TUBES THAT HAVE LONGER APPLICATORS, SHOULDER



## INDEXED INJECTION MOULDING



DECOPLAS™

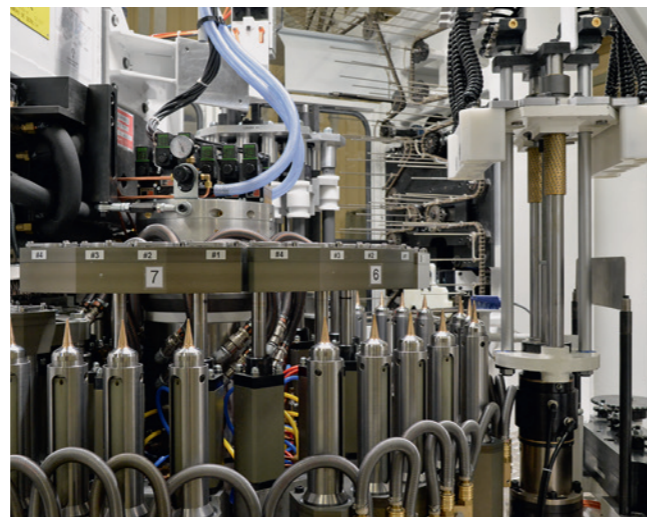


### Decoplas™ 120 cartridge line

26 m

Composed of a **DXL 120** sleeve extruder, an accumulating store and a **TV764/4** injection moulding header

In Aisa's cartridge production line, the Decoplas™ extrusion labelling technology is utilised to produce cartridge cylinders with decorative labels. Furthermore, an indexed injection heading technology is employed to mould a long applicator tip onto the dispensing end. The production line can manufacture a maximum of 120 pieces per minute and sleeve lengths of up to 215 mm.



## BACOMEX™ MULTILAYER COMPRESSION



SYNCHROFLOW™

Produce high-quality cosmetic tubes or tubes with high oxygen barrier for sensitive products using Bacomex™ multilayer compression moulding. The PTH 90 can be ordered with a monolayer or multilayer extrusion dosing system for PE, along with an EVOH barrier layer.



### PTH 90



- > Up to 90 tubes/min.
- > Ø13.5 to 63.5 mm
- > Sleeve length 60 to 235 mm

# Aisa, a worldwide presence



CHINA - FRANCE - INDIA - SWITZERLAND - USA

MACHINERY  
SERVICES  
PACKAGING  
COATING  
INSPECTION

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09-2025

